

Semi-finished products faigle Industrieplast GmbH +43 5574 6811

industrieplast@faigle.com

Semi-finished products CH/LI faigle Igoplast AG +41 71 747 41 41

igoplast@faigle.com

Injection moulded parts faigle Kunststoffe GmbH +43 5574 6811 kunststoffe@faigle.com

Material datasheet Material: Vespel ® SP211

mechanical characteristics

Characteristic	Standard	Unit	Value
Yield stress (+23°C, dry)	ISO 527-1/-2 DIN 53455 ASTM D 638	MPa (N/mm²)	44.8
Tensile strength (+23°C, dry)	ISO 527-1/-2 DIN 53455 ASTM D 638	MPa (N/mm²)	44.8
Elongation at break (+23°C, dry)	ISO 527-1/-2 DIN 53455 ASTM D 638	%	3.5
Tensile E-modulus (+23°C, dry)	ISO 527-1/-2 DIN 53455 ASTM D 638	MPa (N/mm²)	3102
Max. permissible pressure load (continuous)	Faigle	MPa (N/mm²)	11
Coefficient of sliding friction (p = 0.3N/mm² / 0.6N/mm², v = 0.27m/s, against steel hardened and ground, dry)			0.1

thermal characteristics

Characteristic	Standard	Unit	Value
min. Operating temperature (continuous)		°C	-200
max. service temperature (continuous)		°C	300
max. service temperature (short-term)		°C	500
Coefficient of linear thermal expansion (23 - 60°C)	ISO 11359	10^-6/K	54

combustibility characteristics

Characteristic	Standard	Unit	Value
UL94 flammability	IEC 60695-11-10	class	V0

These data are guideline values which are subject to change depending on the type of manufacture of the test specimens and stress. These data are based on our own experience and on manufacturer's data. However, they are provided without guarantee, since each application is different and must be considered with reference to its specific influence parameters.

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physical characteristics

Characteristic	Standard	Unit	Value
Density, Gross density	ISO 1183 DIN 53479 ASTM D 792	g/cm³	1.55
Moisture absorption at saturation - standard climate (23°C, 50% RF)	ISO 62 ISO 1110	%	1.2

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