

Semi-finished products faigle Industrieplast GmbH +43 5574 6811

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Semi-finished products CH/LI

faigle Igoplast AG

Injection moulded parts faigle Kunststoffe GmbH +43 5574 6811 kunststoffe@faigle.com

Material datasheet Material: PAS-PTFE GF20

mechanical characteristics

Characteristic	Standard	Unit	Value
Tensile strength (+23°C, dry)	ISO 527-1/-2 DIN 53455 ASTM D 638	MPa (N/mm²)	17
Elongation at break (+23°C, dry)	ISO 527-1/-2 DIN 53455 ASTM D 638	%	250
Tensile E-modulus (+23°C, dry)	ISO 527-1/-2 DIN 53455 ASTM D 638	MPa (N/mm²)	1500
Max. permissible pressure load (continuous)	Faigle	MPa (N/mm²)	4

thermal characteristics

Characteristic	Standard	Unit	Value
min. Operating temperature (continuous)		°C	-200
max. service temperature (continuous)		°C	260
max. service temperature (short-term)		°C	300
Coefficient of linear thermal expansion (23 - 60°C)	ISO 11359	10^-6/K	120

combustibility characteristics

Characteristic	Standard	Unit	Value
UL94 flammability	IEC 60695-11-10	class	V0

electrical characteristics

Characteristic	Standard	Unit	Value
Surface resistivity (dry)	DIN IEC 60093 (DIN VDE 0303-30) ASTM D 257	Ω	10^16

These data are guideline values which are subject to change depending on the type of manufacture of the test specimens and stress. These data are based on our own experience and on manufacturer's data. However, they are provided without guarantee, since each application is different and must be considered with reference to its specific influence parameters.

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physical characteristics

Characteristic	Standard	Unit	Value
Density, Gross density	ISO 1183 DIN 53479 ASTM D 792	g/cm³	2.2

chemical characteristics

Characteristic	Standard	Unit	Value
UV light and weathering			constant
Physiology	Faigle		unsuitable

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