

Material datasheet

Material: PAS-PAA GF50

mechanical characteristics

Characteristic	Standard	Unit	Value
Yield stress (+23°C, dry)	ISO 527-1/-2 DIN 53455 ASTM D 638	MPa (N/mm ²)	250
Elongation at break (+23°C, dry)	ISO 527-1/-2 DIN 53455 ASTM D 638	%	2.5
Tensile E-modulus (+23°C, dry)	ISO 527-1/-2 DIN 53455 ASTM D 638	MPa (N/mm ²)	18000
Charpy impact strength (+23°C, dry)	ISO 179 DIN 53453	kJ/m ²	90
Charpy notched impact strength (+23°C, dry)	ISO 179 DIN 53453	kJ/m ²	15

thermal characteristics

Characteristic	Standard	Unit	Value
min. Operating temperature (continuous)		°C	-30
max. service temperature (continuous)		°C	100
max. service temperature (short-term)		°C	180
Heat deflection temperature HDT/A (1.8 N/mm ²)	ISO 75-1/-2 DIN 53461 ASTM D 648	°C	235
Coefficient of linear thermal expansion (23 - 60°C)	ISO 11359	10 ⁻⁶ /K	15

combustibility characteristics

Characteristic	Standard	Unit	Value
UL94 flammability	IEC 60695-11-10	class	HB

physical characteristics

Characteristic	Standard	Unit	Value
Density, Gross density	ISO 1183 DIN 53479 ASTM D 792	g/cm ³	1.56
Moisture absorption at saturation - standard climate (23°C, 50% RF)	ISO 62 ISO 1110	%	1.4
Water absorption at saturation (water storage 23°C)	ISO 62 DIN 53495 ASTM D 570	%	4

These data are guideline values which are subject to change depending on the type of manufacture of the test specimens and stress. These data are based on our own experience and on manufacturer's data. However, they are provided without guarantee, since each application is different and must be considered with reference to its specific influence parameters.