

Material datasheet
Material: PAS-C60/90 (vormals / formerly IGOPAS-C6/90)

mechanical characteristics

Characteristic	Standard	Unit	Value
Yield stress (+23°C, dry)	ISO 527-1/-2 DIN 53455 ASTM D 638	MPa (N/mm ²)	75
Tensile E-modulus (+23°C, dry)	ISO 527-1/-2 DIN 53455 ASTM D 638	MPa (N/mm ²)	2500
Max. permissible pressure load (continuous)	Faigle	MPa (N/mm ²)	13
Charpy impact strength (+23°C, dry)	ISO 179 DIN 53453	kJ/m ²	No Break
Charpy notched impact strength (+23°C, dry)	ISO 179 DIN 53453	kJ/m ²	12
Coefficient of sliding friction (p = 0.3N/mm ² / 0.6N/mm ² , v = 0.27m/s, against steel hardened and ground, dry)			0.39

thermal characteristics

Characteristic	Standard	Unit	Value
min. Operating temperature (continuous)		°C	-40
max. service temperature (continuous)		°C	105
max. service temperature (short-term)		°C	160
Heat deflection temperature HDT/A (1.8 N/mm ²)	ISO 75-1/-2 DIN 53461 ASTM D 648	°C	90
Coefficient of linear thermal expansion (23 - 60°C)	ISO 11359	10 ⁻⁶ /K	80
Thermal conductivity (+23°C)	DIN 52612	W/(m×K)	0.24

combustibility characteristics

Characteristic	Standard	Unit	Value
UL94 flammability	IEC 60695-11-10	class	HB

electrical characteristics

Characteristic	Standard	Unit	Value
Surface resistivity (dry)	DIN IEC 60093 (DIN VDE 0303-30) ASTM D 257	Ω	10 ¹³

physical characteristics

Characteristic	Standard	Unit	Value
Density, Gross density	ISO 1183 DIN 53479 ASTM D 792	g/cm ³	1.13
Moisture absorption at saturation - standard climate (23°C, 50% RF)	ISO 62 ISO 1110	%	2.3
Water absorption at saturation (water storage 23°C)	ISO 62 DIN 53495 ASTM D 570	%	5.8